







| | | | | | TOLERANCE NOTES TOLERANCES ON DIMENSIONS, UNLESS OTHERWISE NOTED ARE: SAWED, SHEARED AND GAS CUT EDGES (\$2,0,030") DRILLED AND GAS CUT HOLES (\$2,0,030") - NO CONING OF HOLES LASER CUT EDGES AND HOLES (\$2,0,010") - NO CONING OF HOLES BENDS ARE \$112 DEGREE ALL OTHER MACHINING (\$2,0,030") ALL OTHER ASSEMBLY (\$2,0,030") |
|-----|---------------------------------------|-----|-----|-----------|--|
| Α | REDRAWN IN INV, UPDATED VIEWS & TABLE | | KC8 | 8/16/2012 | PROPRIETARY NOTE: |
| REV | DESCRIPTION OF REVISIONS | CPD | BY | DATE | THE DATA AND TECHNIQUES CONTAINED IN THIS DRAWING ARE PROPRIETARY INFORMATION OF VALMONT INDUSTRIES AND CONSIDERED A TRADE SECRET. ANY USE OR DISCLOSURE WITHOUT THE CONSENT OF |
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|---------------------------------|--|

| CPD NO. | | 0. | DRAWN BY | ENG. APPROVAL | PART NO. | | |
|---------|-------|-----|----------------|---------------|----------|------------|--|
| | | | GLS 11/16/2009 | | GPSP | <u>^</u> ₃ | |
| | CLASS | SUB | DRAWING USAGE | CHECKED BY | DWG. NO. | ᄪᇛ | |
| | 81 | 01 | CUSTOMER | CEK 2/18/2013 | GPSP | _ | |

Locations: New York, NY Atlanta, GA Los Angeles, CA Plymouth, IN Salem, OR Dallas, TX